



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4279-7

Job Sheet 172970



Part No: D4279-7

Job Qty: 10 ea

Part Name: End Mesh, Basket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/23/18

Job Tracking No:

Due Date: 3/5/18

Created By: Logan David

Type: Stock

Description:

Note: DWG REV B SHEET 6 IPP Rev:A 10.11.12 new issue DD ver:EC IPP Rev:B 11.01.20 AS PER DWG REV.B DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	3/3/18	3/3/18	0.00	0.00	Start Up Waterjet		DL 18/03/11
100	Waterjet	10 pcs	3/5/18	3/5/18	0.04	1.80	Waterjet1		DL 18/03/11
110	QC	10 pcs	3/5/18	3/5/18	0.00	0.00	QC2 Waterjet-3		DL 18/03/11
120	QC	10 pcs	3/5/18	3/5/18	0.00	0.00	QC8-4		38
130	Packaging	10 pcs	3/5/18	3/5/18	0.00	0.00	Packaging3		DL 18/03/11
140	QC21-SA	10 Ea	3/5/18	3/5/18	0.00	0.00	QC21		DL 18/03/11

Part Op 100 - 1-Cut as per Dwg

Descriptions: 110 - ***CUT OUTS AND EXTRA MATERIAL WILL BE CUT BY WELDERS WHEN INSTALL ON BASKET***

120 - ***CUT OUTS AND EXTRA MATERIAL WILL BE CUT BY WELDERS WHEN INSTALL ON BASKET***

130 - ***STOCK IN BASKET CELL***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304EX0.75-16F	Expanded Metal Flat SS	22 sf (2.2 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304EX0.75-16F	22	554	0

Part Specifications

Specifications could not be found.

Plex 2/23/18 11:57 AM dart.logan.david

DART
AEROSPACE

Container No: S049915

Part: D4279-7

Job No: 172970

Serial No/Batch: S049915

Revision:

Inspector:

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Hemel Hempstead, Herts, UK
HAT1 1AA
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Date: 03/11/18

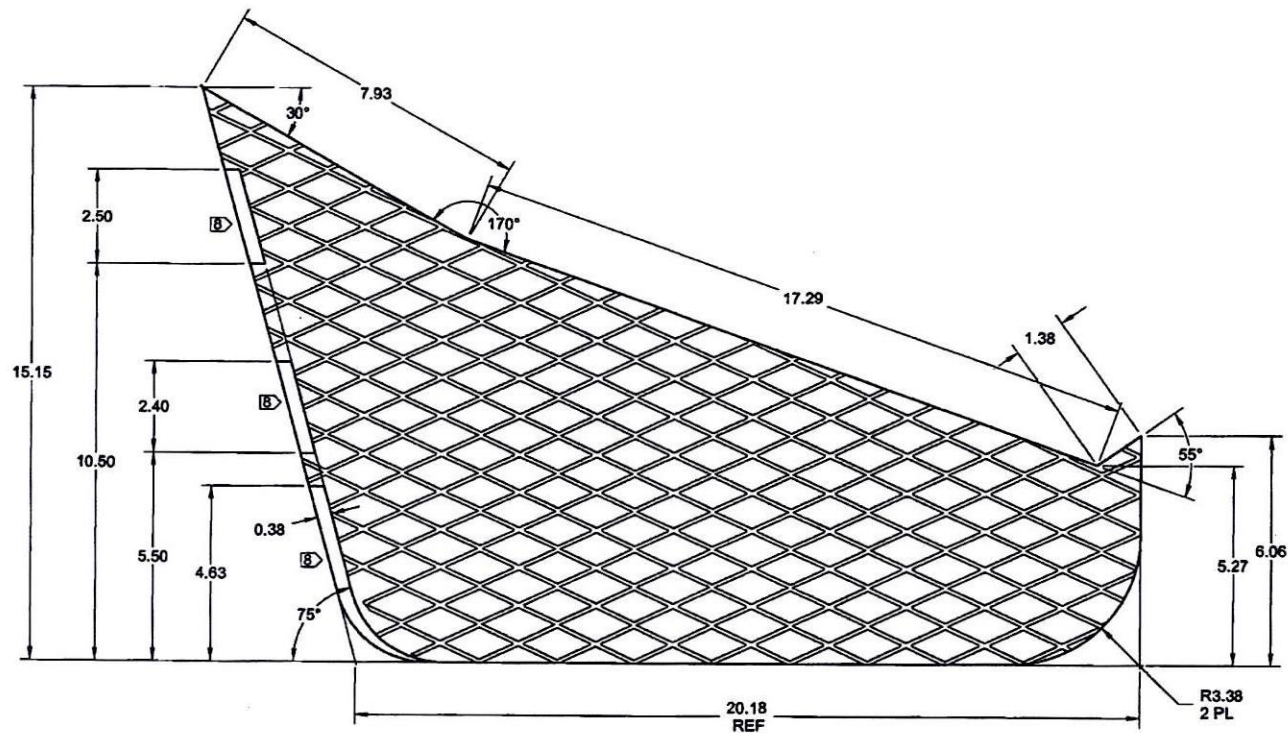


FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

Measured by:	<i>pe</i>	Audited by:	<i>38</i>	Preliminary Approval:	
Date:	<i>18/03/11</i>	Date:	<i>38</i> <i>9-80</i> MAR 12 2018	Date:	

Rev	Date	Change	Revised by	Approved
A	11.01.28	New Issue	KJ	



D4279-7 END MESH. BASKET

RELEASED
2010-12-86
WNB

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 EXCEPT ON XX.XX DIMS ± 0.06 .
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.71 lbs
- 8) TRIM ON INSTALLATION TO CLEAR HOLES (IF PRESENT)

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SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER

NO. 172 970

20180226

DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO.	REV. B
CHECKED		D4279	SHEET 6 OF 9
MFG. APPR.		TITLE	SCALE
APPROVED		MESH - BASKET	NTS
DE APPR.		COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE, OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	10.11.30		